SECTION 12 48 16

ENTRANCE FLOOR GRILLES

**proGRIL ¾” Rigid Grille**

PART 1 – GENERAL

1. SUMMARY
	1. Section Includes
		1. Entrance floor grilles, and frame assemblies.
	2. Related Requirements
		1. Division 03 - Cast-In-Place Concrete: For concrete floor slab recess, and grouting frames into recess.
		2. Division 07 - Damp-proofing.
		3. Division 23 - Sanitary Waste and Vent Piping: For floor drain if applicable.
2. REFERENCES

A. ASTM B 221-93 Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B. ASTM A 276-92 Standard Specification for Stainless and Heat-Resisting Steel Bars and Shapes.

C. AAMA 606.1 Voluntary Guide Specifications and Inspection Methods for Integral Color Anodic Finishes for Architectural Aluminum

D. AAMA 607.1 Voluntary Guide Specifications and Inspection Methods for Clear Anodic Finishes for Architectural Aluminum.

1. COORDINATION
	1. If product is to be recessed, coordinate with concrete work so that products are available for placing integrally with floor slabs.
2. SUBMITTALS
	1. Product Data: Manufacturers product specifications, installation and maintenance instructions.
	2. Shop Drawings: Show layout and types of grilles and frames not less than half-scale sections of typical installations, details of patterns or designs, anchors, and accessories, and field measurements of slab recess to receive frames grilles (if applicable).
	3. Samples for Selection Purposes: Actual sections of grille and frame material in a convenient but representative size showing full range of colors, textures, finishes and patterns available for each type of floor grille and frame specified.
	4. Samples for Verification Purposes: Not less than 6 inch square sections of grille material and 6 inch length of frame material in selected colors and finishes for each type of grille and frame specified.
	5. Installation, Operations and Maintenance data.
	6. LEED Submittals:

1. Product Data for Credit IEQ 5: Indoor Chemical and Pollutant Source Control: Employ permanent entryway systems at least 10 feet long in the primary direction of travel to capture dirt and particulates entering the building at regularly used exterior entrance.

1. WARRANTY
	1. Provide manufacturer's written warranty.
	2. Warrant materials and fabrication against defects after completion and final acceptance of Work.
	3. Repair defects, or replace with new materials, faulty materials or fabrication developed during the warranty period at no expense to Owner.

PART 2 - PRODUCTS

1. ACCEPTABLE MANUFACTURERS

Provide **proGRIL** rigid grilles by

Nystrom

9300 73rd Avenue North

Minneapolis, MN 55428

PH: 800.547.2635

FX: 800.317.8770

1. DESIGN CRITERIA
2. ENTRANCE SYSTEM FLOOR GRILLE
	1. Model: **proGRIL** Rigid Grille
	2. Stainless steel Type 304 or Stainless steel Type 316L per ASTM A 276
	3. Rail Finish: Rail finish shall be supplied satin #4
	4. Tread Spacing: .187 inches (4.75 mm)
	5. Construction: .140” (3.6mm) x .375” (9.5mm) profile wires mechanically interlocked with U-clip supports and spaced .187” (4.75mm) apart.
	6. Fasteners: Non-corrosive screws and anchors for securing frames together and to floors.
	7. **TREADS** **(SPECIFIER TO SELECT TREAD(s) BELOW AND DELETE OTHERS)**
		* 1. **proGRI**L rigid grille with .140” profile straight wire
				1. Treads: Straight Wire treads with ¾” (19.1mm) deep support rails.
			2. **proGRIL** rigid grille with .140” profile curved wire
				1. Treads: Curved Wire treads with ¾” (19.1mm) deep support rails.
3. ENTRANCE SYSTEM FLOOR GRILLE FRAME
4. Stainless Steel Frame: Type 304 or Type 316L
5. Frame Finish: Satin 2B
6. Mounting:
	1. **LBM, Level Bed, mechanically mounted angle frame**, shall be 7/8” (22.2mm) deep recess in Type 304 stainless steel with 1/8" (3.2mm) exposed surface.

2.05 LOCK DOWN MECHANISM

A. Hidden Lock Down shall be a 1 7/8” (47.62mm) x 1” (25.4mm) x 1/8” (3.175mm) type

304 stainless steel hold down plate to secure **proGRIL** to concrete surface.

PART 3 - EXECUTION

1. EXAMINATION
2. Products must be placed on a flat and level substrate. Substrate shall meet tolerance of 1/8" over 10 feet in accordance with ACI 302.
3. Examine areas and conditions under which Work is to be performed and identify conditions detrimental to proper or timely completion.
	* + 1. Do not proceed until unsatisfactory conditions have been corrected.
4. INSTALLATION
5. Install products in accordance with manufacturer’s instructions, at locations shown and with top of products level with adjoining finished flooring where applicable.
6. Coordinate top of product surfaces with swinging doors to provide under-door clearance.

1. Provide necessary shims, spacers, and anchorages for proper location and secure attachment of frames to concrete.

2. For installation in terrazzo flooring, contact manufacturer.

1. ADJUSTING AND CLEANING

A. Adjust top surface of assembly to be flush with adjacent finishes.

B. Coordinate top of surfaces with doors that swing across surface to provide adequate underdoor clearance.

C. Clean dirt and debris from frame recess before installing floor system.

1. PROTECTION
2. Upon completion of frame installations, provide temporary filler of plywood or fiberboard in grille recesses, and cover frames with plywood protective flooring. Maintain protection until construction traffic has ended and Project is near time of Substantial Completion.
3. Install product when no further wheeled construction traffic will occur and wet type operations including painting and decorating are complete.

END OF SECTION