

Expansion Joint Technical Data

JointCrete[™] Header

JointCrete Header is a fast setting,

low-viscosity, two-component 100% solid, modified polyurethane elastomeric concrete used as an impact-absorbing nosing. It is designed as an expansion joint header to preserve and protect concrete decks and substructures by preventing water absorption and minimizing chloride intrusion and spalled edges.



Key Benefits

- Flexible, but tough
- High abrasion resistance
- Easy mixing and fast setting
- Excellent impact resistance
- Excellent thermal shock resistance
- Very good solvent and chemical resistance
- Excellent adhesion to various substrates
- Resistance to UV and ozone exposure
- Resistance to freeze-thaw changes
- Economical with high quality

Other Applications

- Pothole patching material in concrete
- Repairing control joints in concrete decks & roadways
- Quick repairs to expansion joints

Shelf Life: One year in the original, unopened containers

Storage: Store between 65-90°F (18-32°C)

Packaging: Standard stock "KIT" consist of one gallon "A" + one-half gallon "B" + supplied aggregate to yield 0.525 cu. Ft. / "kit"

For proper installation, please refer to the **JointCrete Header and Primer** Installation, Operation + Maintenance Manual, or your Nystrom expansion joint Installation, Operation + Maintenance Manual.

KEEP OUT OF REACH OF CHILDREN

Appearance at 77°F (25°C)					
	Part "A"	Part "B"	Mixed		
Packaging	1 Can	1 Can	With 1 Bag		
			Agg		
Color	Black	Lt. Brown	Black		
Viscosity,	550 ± 25	360 ± 50	-		
cps					
Wt./gal.,lb.	8.1 ± 0.1	10.2 ± 0.1	-		

Ratio & Cure: Mix A & B well then add supplied agg.				
Mix Ratio	2 Part "A"	1 Part "B"	By Volume	
	100 "A"	62 "B"	By Weight	
Cure	Gel Time at 77°F (25°C)		8-12 Min.	
Initial Cure	2 Hr. at 77°F (25°C)	With Supplied Aggregate		

Properties with Aggregate (Type Affects Results)				
Compressive	3000 Min.	ASTM C579		
Strength, psi				
Resilience @ 5	98% ± 2	ASTM C579		
Dfl.				
Brittleness ± ft-	7 ft-lb. Min.	Ball Drop		
lb				
Bond Strength	450 psi	ASTM D882		
(to Concrete)				
Shore D	50 Min.	ASTM D2240		
Hardness				
Splitting Tensile	650 Min.	ASTM D3967		
Strength				

Properties with Binder Only				
Percent	150 Min.	ASTM D638		
Elongation				
Tensile	2000 Min.	ASTM D638		
Strength, psi				
Tear Strength,	200 Min.	ASTM D624		
psi				