**3-Part CSI MasterFormat Specification**

**SECTION 07 7200**

**Roof Accessories: roof hatch and smoke vent**

Rev 10/23

1. General
   * + 1. SUMMARY
          1. Section includes:

Hatch type Heat and Smoke Vents

ThermalMAX thermally broken Smoke Vent used in all smoke venting applications.

* + - 1. Related Requirements:
         1. Division 05 for ladders and stairs.
         2. Division 07 for roofing and sealants.
      2. COORDINATION
         1. Coordinate layout and installation of roof accessories with roofing membrane and base flashing andinterfacing and adjoining construction to provide a watertight installation.
         2. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.
      3. Action SUBMITTALS
         1. Shop Drawings: Indicate configuration and dimension of components, adjacent construction, required clearances and tolerances, and other affected Work.

Hatch Units: Show types, elevations, thickness of metals, and full-size profiles.

Hardware: Show materials, finishes, locations of fasteners, types of fasteners, locations and types of operating hardware, and details of installation.

General: Show connections of units and hardware to other Work. Include schedules showing location of each type and size of unit

* + - * 1. Product Data: Manufacturer’s technical data for each type of hatch assembly, including setting drawings, templates, finish requirements, and details of anchorage devices.

Include complete schedule, types, locations, construction details, finishes, latching or locking provisions, and other pertinent data.

* + - 1. informational submittals
         1. Provide manufacturer's standard warranty.
         2. Sustainable Design Submittals:

Building Product Disclosure Requirements: To encourage the use of building products that are working to minimize their environmental and health impacts, provide the following information when available:

Material Ingredients Documentation demonstrating the chemical inventory of the product

* + - 1. Closeout submittals
         1. Manufacturer's Installation Instructions and Operation & Maintenance: Indicate installation, operation and maintenance requirements and rough-in dimensions.
      2. Quality Assurance
         1. Regulatory Requirements:

Miami-Dade County, FL Approved NOA

TAS 201 Impact test

TAS 202 Uniform Static Air Pressure

TAS 203 Cyclic Wind Pressure Loading

OSHA 29 CFR 1910.23 Guarding floor and wall openings and holes

OSHA 29 CDR 1919.29 Fall protection systems and falling object protection-criteria and practices.

OSHA 29 CFR 1926.502 Fall protection systems criteria

International Building Code (IBC) Section 1013.6 Roof Access

International Building Code (IBC) Section 1009.11 Means of Egress, Stairways, Stairway to Roof

International Building Code for venting requirements

IBC Section 410 for Stages and Platforms

IBC Section 910 for Factory and Storage occupancies

IBC Section 1207 Sound Transmission

Underwriters Laboratories Inc, UL 793 Listed for Heat and Smoke Vents

FM Global, Factory Mutual, FM 4430 Heat and Smoke Vents for Roofs

Reference NFPA 204 for general maintenance of Heat and Smoke vents.

ASTM E 90 Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

* + - 1. DELIVERY, STORAGE, and HANDLINg
         1. Deliver materials to Project site ready use.
         2. Exercise proper care in handling of Work so as not to disrupt finished surfaces.
         3. Store materials under cover in a dry and clean location off the ground.
      2. WARRANTY
         1. Provide manufacturer's standard 5-year warranty. Roof hatches and smoke vents shall be free from manufacturing defects in materials and fabrication for a period of 5 years from the date of shipment. Should a product fail to function in normal use within this period, manufacturer shall furnish a replacement or new part at Nystrom’s discretion.

1. PRODUCT
   * + 1. MANUFACTURER
          1. Nystrom

9300 73rd Ave N

Minneapolis, MN 55428

PH: (800) 547-2635

www.Nystrom.com

* + - 1. HEAT AND SMOKE VENTS

Retain "Hatch-Type Heat and Smoke Vents" Paragraph below if required for Project. Coordinate fusible link rating with rating for automated sprinkler system heads. See the Evaluations.

* + - * 1. Hatch-Type Heat and Smoke Vents: For emergency heat and smoke removal

Basis of Design: ThermalMAX thermally broken smoke vents used in all smoke venting applications, SVT.

Certification: Smoke vent to have official UL label for testing to UL 793 Smoke and Heat Vents

Verify load requirements with authorities having jurisdiction.

Performance

Loads: 40-lbf/sq. ft. (1.9-kPa) live load with a maximum deflection of 1/150th of the span **[30 lbf/sq. (1.4 kPa) single door units] [90 lbf/sq. (4.3 kPa) double door]** wind uplift

When release is actuated lid shall open against 10 lbf/sq. (0.5 kPa) snow load

Door Options

Single Door: [**36 by 30 inches (900 by 750 mm)**] [**36 by 36 inches (900 by 900 mm)**] [**48 by 48 inches (1220 by 1220 mm)**] **[Size as indicated on Drawings] <Insert dimensions>.**

Double Door: [**48 by 48 inches (1220 by 1220 mm)**] [**48 by 96 inches (1220 by 2440 mm)**] [**60 by 60 inches (1525 by 1525 mm)**] [**60 by 96 inches (1525 by 2440 mm)**] [**60 by 120 inches (1525 by 3050 mm)**] [**72 by 72 inches (1830 by 1830 mm)**] [**72 by 96 inches (1830 by 2440 mm)**] **[Size as indicated on Drawings]** <Insert dimensions>.

Hatch Material:

Cover: 0.0907-inch (2.3 mm) aluminum cover. Interior and exterior surfaces shall be thermally broken to minimize heat transfer and to resist condensation. Cover shall have a heavy extruded EPDM acoustical rated gasket bonded to the cover interior to assure a continuous seal when compressed to the top surface of the curb.

Cover insulation: Foil faced Single layer 3-inch (76 mm) rigid polyisocyanurate insulation covered by 0.0907-inch (2.3 mm) aluminum liner. (R-value = 20.3) (U=0.284 W/m2K)

Curb height in "curb: paragraph below may be determined by adding thickness of roof insulation to the minimum base flashing height recommended by roofing membrane manufacturer or established by office practice.

3) Curb: 0.0907 inch (2.3 mm) aluminum with a single wall curb, integral metal cap flashing of the same gauge and material as the curb, fully welded at the corners. EZ tab counterflash, 9 inches (228 mm) on center, to be bent inward to hold single ply roofing membrane securely in mounting flange continuous around base of frame. Pre-drilled nailing and bolt mounting holes.

Curb insulation: Foil faced Single layer 3 inch (76 mm) continuous rigid polyisocyanurate insulation. (R-value = 20.3) (U=0. 284 W/m2K)

Finish: Mill finish

Latch Positive hold zinc plated steel rotary latch assembly. Upon latch releases, vent covers are closed manually at rooftop level.

released manually via internal and external pull handles with cables.

Latch released automatically by UL 33 listed fusible melt-out link at temperature of [**165 deg F** **(74 deg C)**] [**212 deg F** **(100 deg C)**] [**280 deg F** **(138 deg C)**] [**350 deg F** **(177 deg C)**] [**360 deg F** **(182 deg C)**] [**370 deg F** **(188 deg C)**] [**386 deg F** **(197 deg C)**] [**450 deg F** **(232 deg C)**].

Springs: Gas spring with integrated damper.

Hinge: Pintle type with stainless steel hinge pin.

Hold Open Device: Automatic hold open arm with red vinyl grip handle release.

Weather Stripping: Extruded EPDM adhesive backed gasket seal continuous around perimeter of cover.

Options and Accessories

Burglar Bars**: [1/2 inch (13 mm)] [3/4 inch (19 mm)] diameter steel rod [6 inches (152 mm) by 12 inches (305 mm)] [6 inches (152 mm) by 6 inches (152 mm)]** spacing, attached to inside of curb.

Fall Protection Security Mesh: 3/16-inch (4.8 mm) diameter steel rod, 4 inch (102 mm) by 4 inch (102 mm) spacing, securely attached to inside of curb.

Optional latch release with electrical Belimo motor actuator, [**24 V DC/AC**] [**110 V AC**].

1. EXECUTION
   * + 1. EXAMINATION
2. Verification of Conditions: Examine areas and conditions under which Work is to be performed and identify conditions detrimental to proper or timely completion.
3. Verify that deck, curbs, roof membrane, base flashing, and other items affecting Work of this Section are in place and positioned correctly.
4. Verify tolerances and correct improper condition
5. Identify conditions detrimental to providing proper quality and timely completions of work.
6. Do not proceed with installation until detrimental conditions have been corrected.
   * + 1. Installation
7. Comply with manufacturer's recommendations.
8. For Miami-Dade Hurricane Hatch™, install using the manufacturer’s anchoring options as detailed on shop drawings and installation instructions for wood curbs, steel curbs or concrete curbs.
9. Coordinate installation of components of this Section with installation of roof deck, roof structure, roofing membrane, and base flashing.
10. Coordinate installation of sealant and roofing cement with Work of this Section to ensure water tightness.
11. Securely anchor roof accessories in compliance with manufacturer's instructions.
12. Set units plumb, level, and true to line without warp or rack. Separate metal from incompatible metal or corrosive substrates, including wood, by coating concealed surfaces, at locations of contact, with bituminous coating or providing other permanent separation.
13. Flange Seals: Unless otherwise indicated, set flanges of accessory units in a thick bed of roofing cement to form a seal
    * + 1. FIELD QUALITY CONTROL
14. Smoke Vent Testing: Test for proper operation after installation by one or all of the operational methods:
15. Melting fusible link for inside at smoke vent level recommend using handheld propane tank torch. Replace fusible link, then close vents from the exterior at the roof top level.
16. Pull internal and/or external manual pull handles and then close vents from the exterior at the roof top level.
17. If applicable; open the vents using an electrical signal for fire alarm, push button or other, then close vent from the exterior at the roof top level.
18. Do not paint the internal mechanisms, especially moving parts such as spring/dampers, rotary latches and especially the fusible links. Painting any of these components may damage the vents and will void the warranty.
    * + 1. ADJUSTING
           1. Adjust movable parts for smooth operation
           2. Operational Units: Test-operate units with operable components. Clean and lubricate joints and hardware. Adjust for proper operation.
        2. cleaning
19. Clean exposed surfaces per manufacturer's written instructions. Touch up damaged metal coatings.

END OF SECTION